

Work Order ID 140776 - 2

Monday, January 18, 2016 11:47:08 AM

140776

Ship yth Feb.
Page 1

Item ID: D205-633-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Heli-Access-Step™ - High Gear. Fits LH or RH

Stop *NS2*

Start Date: 1/18/2016 Start Qty: 4.00

Required Date: 1/18/2016 Rcq'd Qty: 4.00

Reference:

Approvals: Process Plan: MC
QC:

Date: JAN 18 2016

Date: SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

FEB 04 2016

JAN 19 2016

FEB 04 2016

Work Order ID -140776

Monday, January 18, 2016 11:47:08 AM

140776

Page 2

Item ID: D205-633-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Stop *NS2*

Start Date: 1/18/2016 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 1/18/2016 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

130

Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-633-011
Location: FG082

AS
27
9-89

FEB 05 2016

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.01

FEB 05 2016

FEB 05 2016

Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 1

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli Access Step - High Clear, PHS-1-1 of KIT

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:F02.07.11Reformat: Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A Purchased No

AN4-14A

Bolt

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

291

M133316

15

M133769

276

110

Each

105.0000

**

DAS
B
9-89

DAS
28
9-89

AN4-5A Purchased No

AN4-5A

BOLT

DAS
27
9-89

X5

Location

Loc Qty

Loc Code

CA

55

m129682

55

ST345

50

m133064

50

DAS
B
9-89

DAS
28
9-89

JAN 19 2016

'Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 2

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: High Access Step - High Gear, PHS LH or RH

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

AN4-6A Purchased No

110 Each 1,230.000 2 8/

AN4-6A

BOLT

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

over03

1000

M133790

1000

ST345

87

M128403

8

M133316

18

M133363

61

AN4-7A Purchased No

110 Each 145.0000 2 8/

AN4-7A

Bolt

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

over003

100

m133790

100

ST325

45

m131320

45

AN5-14A Purchased No

110 Each 50.0000 1 2

AN5-14A

Bolt

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST338

50

m133990

50

JAN 19 2016

Monday, January 18, 2016 11:47:15 AM

Shop Packet Print

Page 2

Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 3

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Hen-Access-Step™ - High Gear, FHS LH or RH

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

AN5-6A Purchased No

AN5-6A

Bolt

110 Each 54.0000

**

Location

Loc Qty

Loc Code

ST339

54

m133515

4

m133790

50

110 Each 12.0000

**

D2021-101 Manufactured No

D2021-101

Eyebolt

Location

Loc Qty

Loc Code

ST001

12

130984

12

110 Each 153.0000

**

D2022-101 Manufactured No

D2022-101

Spacer

Location

Loc Qty

Loc Code

ST001

63

107903

17

140201

46

ST012a

90

132703

90

110 Each 46.0000

**

D2022-103 Manufactured No

D2022-103

Spacer

Location

Loc Qty

Loc Code

ST001

46

134288

16

139455

30

DAS
5
9-89

DAS
28
9-89

DAS
5
9-89

DAS
28
9-89

DAS
5
9-89

DAS
28
9-89

DAS
5
9-89

DAS
28
9-89

JAN 19 2016

Monday, January 18, 2016 11:47:15 AM

Shop Packet Print

Page 3

'Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 4

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Hien-Access-Step™ - High Gear, Fits L.H. or R.H.

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

D2562-001 Manufactured No

D2562-001

Strut 19.68"

110 Each 3.0000

**

140880 X1

DAS

8

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST353

3

139483

3

D2563 Manufactured No

D2563

Step Weldment Assembly

110 Each 0.0000

**

3

B140777

DAS

8

9-89

DAS

28

9-89

D2565-101 Manufactured No

D2565-101

Strut

110 Each 10.0000

**

DAS

8

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST353

10

138868

1

139462

9

D2565-103 Manufactured No

D2565-103

Strut

110 Each 9.0000

**

DAS

8

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST353

9

139478

9

D2565-105 Manufactured No

D2565-105

Strut

110 Each 1.0000

**

DAS

8

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST353

1

138987

1

JAN 19 2016

Monday, January 18, 2016 11:47:15 AM

Shop Packet Print

Page 4

Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 5

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: High-Access-Step™ - High Gear, Fits LH or RH

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

D2565-107

Manufactured No

110 Each

10.0000

**

D2565-107

Strut

DAS
27
9-89

X2

Location

ST354

Loc Qty

10

Loc Code

139062 X1

1

139640 X1

9

D2565-109

Manufactured No

110 Each

10.0000

**

D2565-109

Strut

DAS
27
9-89

X2

Location

ST354

Loc Qty

10

Loc Code

138988 X1

1

139582 X1

9

D2565-111

Manufactured No

110 Each

5.0000

**

D2565-111

Strut

DAS
27
9-89

X2

Location

ST354

Loc Qty

5

Loc Code

139588

5

DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

JAN 19 2016

Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 6

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Helix Access Step™ High Gear Plus LH or RH

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

MS210421.4

Purchased

No

110

Each

2,376.000

8

16

MS210421 4

Locknut

**

DAS
5
9-89

DAS
28
9-89

DAS
27
9-89
X2

Location

Loc Qty

Loc Code

EP001

41

m133363

41

GA

26

m127813

26

ST303

2212

m133769

2212

32

ST305

97

m130922

97

MS210421.5

Purchased

No

110

Each

344.0000

2

4

MS210421 5

Nut

**

DAS
5
9-89

DAS
28
9-89

DAS
27
9-89
X2

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST303

198

m133572

98

m133790

100

8

JAN 19 2016

Monday, January 18, 2016 11:47:15 AM

Shop Packet Print

Page 6

Picklist Print

Monday, January 18, 2016 11:47:15 AM

Page 7

Work Order ID: 140776

140776

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Accom-Stop™ High Gear Fits LH or RH

Start Date: 1/18/2016

Required Date: 1/18/2016

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

2,166.000

15

30

NAS1149D0463.I

WASHER

**

OAS
5
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

397

M129390

41

M132035

356

ST263

419

M133932

419

ST269

1350

M130799

361

M132317

101

M132677

888

60

DAS
27
9-89

NAS1149D0563J

Purchased

No

110

Each

1,490.000

4

8

NAS1149D0563.I

Washer

**

OAS
5
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

900

m133769

400

m133990

500

ST263

434

m133363

234

m133938

200

ST269

103

m128257

103

16

DAS
27
9-89

JAN 19 2016

Monday, January 18, 2016 11:47:15 AM

Shop Packet Print

Page 7

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3185-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN96JC416	WASHER
4	3	3	4	AN96JC516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13